

# **Technical Bulletin**

# Accura Acrylic Latex Caulk – White and Colors

- Durable air tight, water resistant seal
- Cured bead is mildew resistant
- Exceeds ASTM C-834
- Paintable
- 40-Year Guarantee

Use interior or exterior

Packaging: 10.1 fl oz. (299 ml)

Product Code: TS-00048 TS-00062 TS-00079 TS-00086 TS-00093 UPC: 843034000482 843034000628 843034000796 843034000864 843034000932

Color: White Brown Bronze Almond Cedar

Product Code: TS-00109 TS-00116 UPC: 843034001090 843034001168

Color: Gray Black

#### **Company Information:**

Manufacturer: Tower Sealants, 2095 Memorial Park Rd., Gainesville, GA 30504

Customer Service: 866-897-7568 Fax Number: 866-897-7569

Website: www.towersealants.com

#### **Product Description:**

**Accura** is a quality general purpose caulk and sealant. This acrylic latex caulk can be used on a wide variety of interior and exterior surfaces. The sealant forms a flexible, durable, airtight, water resistant seal that offers protection from environmental conditions. Once cured, the bead is mildew resistant and exceeds the requirements of ASTM C-834 type OP, Grade 0°C. It is designed to seal gaps, cracks, joints, and seams around windows, trim, doors, sinks, counters, siding, penetrations, hardboard and flashing. **Accura** features low VOC, soap and water clean-up and may be painted when cured.

#### **Performance Characteristics:**

- Exceeds ASTM C-834, Type OP, Grade 0℃
- Provides a flexible durable seal
- Cured bead is mildew resistant
- Cleans with soap and water
- VOC < 1.5%, Low odor</li>

## Suggested Applications: Suggested Substrates:

Windows Trim Penetrations Masonrv Brick Laminates Bathrooms Concrete booW Doors Sinks Aluminum Counters Siding Flashings Porcelain Metal Painted Surfaces

Walls Ceilings Doors

Page 1 Feb-11

#### **Surface Preparation:**

- Surface must be dry and free of dirt, dust, oil, mildew, loose paint, old caulk or other contaminates.
- Only apply when sealant surface and air temperature are above 40°F and rising.
- Do not apply on surfaces above 120°F or when rain is expected.

#### Application:

- Cut nozzle at a 45° angle.
- Properly designed joint not to exceed 1/2" in width.
- Use backer rod for joints deeper than 1/2".
- Tool or smooth bead within 10 to 15 minutes, depending on climatic conditions.
- Sealant maybe removed and tools cleaned prior to curing with soap and water.
- Depending on climatic conditions, allow 4 to 6 curing time prior to painting.

## **Physical & Chemical Characteristics:**

Vehicle: Blend of 100% Acrylic Latex & Vinyl Acrylic, Siliconized

VOC Less water & exempt solvents: < 1.5%

Pigment: Calcium Carbonate Solids: Approximately 87%

Weight per Gallon:  $13.9 \pm 0.5$ 

Specific Gravity: Approximately 1.67
Service Temperature: -25°F to 180°F

Temperature Application Range: 40°F and rising. Air temp no hotter than 95° and substrate

not hotter than 120°F

Freeze Thaw Stability: Passes 5 Cycles@ 0°F

 $(1 \text{ cycle} = 16 \text{hrs.} @ 0^{\circ} \text{F}, 8 \text{hrs at } 75^{\circ} \text{F})$ 

Dynamic Joint Movement: Tested to  $\pm 7.5\%$ 

Flash Point: None

Consistency: 8 to 18 G/S @ 75°F (SEMCO gun at 50psi)

Applications: Interior / Exterior
Life Expectancy: 40 year performance

Shelf Life: 12 months when stored at 50°F to 80°F

Coverage: 10.1 fl oz: 54 linear ft. at a 3/16" bead

Odor: Mild Sweet Acrylic Tooling Time: 10 to 15 Minutes

Tack Free Time: 45 Minutes

MSDS No. 005

#### Notes:

Curing, tooling and tack free time were tested @ 75°F 50%RH. A 1/2" by 1/2" by 1/2" wood joint. Differences in environmental conditions, joint size, and substrate will cause significant differences in these times. For best results, tool immediately after application in order to ensure the best possible adhesion and a smooth finished surface. Depending on the environmental conditions, full cure of these water based sealants should occur 7-14 days after application.

# Clean up:

- Clean up hands and tools with soap and water.
- Clean up excess caulk with a damp cloth.

#### Safetv:

- See Material Safety Data Sheet for safety information or product label.
- To request a Material Safety Data Sheet call 866-897-7568

Page 2 Feb-11